

ENGINEERING CHANGE NOTICE
DART AEROSPACE LTD

Date: 08.01.10	Job No.: 00056	ADR Yes/No: Y	ADR Date: 07.12.27	ECN #: 1105
Product No.: D350-591		Created By: <i>AB</i>	Approved By: <i>AM</i>	
Product Name: HELI-ACCESS-STEP		Checked By: <i>AB</i>	General Manager Approval:	

Distribution	Reqd	Resp	Received	Distribution	Reqd	Resp	Received
Production Manager	X	LL	08.01.11	Customer Technical Support	X	Dstow	08.01.11
Production Engineering Coord	X	DD/EC	08.01.11	Marketing			
Director Quality Assurance	X	SS	08.01.14	Quality Control	X	JM	08.01.11
Customer Order Processing				QA COORD	X	DT	08.01.11

Reason for Change: UPDATE INSTALLATION OF D350-591-111A-113/-121/-122 STEP

Documents Affected:

RELEASE: D2582 REV. B
D2278 REV F
D3720 REV A

#	Engineering Actions	Reqd	Resp	Notes	Complete
1	Required Documents/Drawings Under Review	Y	PH	REMOVE UNDER REVIEW FROM D2351, REV E	08.01.10 <i>PH</i>
2	Update Blue/Pink/DSI Folder and Electronic Files	N			
3	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		08.01.11 <i>KJ</i>
4	Update Grey Project Binder	Y	KJ		08.01.11 <i>KJ</i>
5	Move Electronic Files	Y	KJ		08.01.10 <i>KJ</i>
6	Update Master Document List (MDL)	N			
7	Update Document Record (DR) <i>Rev N</i>	Y	KJ		08.01.10 <i>KJ</i>
8	Create/Update Change Record Form	Y	KJ	SEE BELOW.	08.01.10 <i>KJ</i>
9	Create/Update PPP's	Y	KJ	SEE BELOW.	08.01.11 <i>KJ</i>
10	Update Controlled PDF Files	Y	KJ		08.01.10 <i>KJ</i>
11	Notify TC/FAA of Change	N			
12	Update QSI 021 and/or STC Approval List	N			
13	Update Product Development Summary	N			
14	Update Accpac Database	Y	KJ	NEW P/N D3720-1 AND D3720-2	08.01.10 <i>KJ</i>
15	Update Access (ARC) Database	Y	KJ	" " "	08.01.10 <i>KJ</i>
16	Update/Verify ARC	N			
17	Update Paperwork Kits in Production	N			
18	Update Qpulse/Laminated Dwgs	N			
19	Update Product Compatability Matrix	N			
20	Create Eurocopter Form (FEE)	Y	PH		08.01.21 <i>PH</i>
21					

#	Production Actions	Reqd	Resp	Notes	Complete
22	Create/Update Coss IPP/BOM	Y	DD/EC	D2582 HAS CHANGED, D3720 IS NEW	<i>M. 08.01.11</i>
23	Update FAI Sheets	Y	DD/EC	NEW D2278 AND D3720-1/-2 FLAT PATTERN	<i>M. 08.01.11</i>
24	Create/Update CNC Programs	Y	DD/EC	NEW D2278 AND D3720-1/-2 FLAT PATTERN	<i>M. 08.01.11</i>
25	Create/Update Tooling	N			
26	Red Tag Stock (Specify)	Y	JM	CHG 003 OF -111A-113/-121/-122 AND OLD D2582	<i>08.01.11 <i>jm</i></i>
27	Rework/Scrap Current Production and/or Stock	Y	LL	SEE ATTACHED (NOTE D) <i>wlo 36711</i>	<i>08.01.11 <i>jm</i></i>
28	Update Paperwork Kits in Stock	N			
29	Create/Update MPP	N			
30					

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
31	Notify Previous Customers	Y	DStow	DIFFERENT INSTALLATION	<i>08.01.11</i>
32	Notify Eurocopter France	Y	SS		<i>08.01.21</i>
33					

Description / Action:

NEW CHANGE #S - D350-591-111A-113/-121/-122 CHG 004

REF NCR 263

ADDITIONAL ECN 1105 NOTES:

D2582 STEP LEG ASSEMBLY NOTES

- A) REMOVE D2280 SPACERS AND REPLACE WITH D3720-1/-2 SPACERS
- B) D3720 IS NEW
- C) NEW D2278 FLAT PATTERN
- D) SCRAP EXISTING D2582 ASSEMBLY OR SAVE D2322 AND D2279 SPACERS

D2278 NOTES

- A) NEW FLAT PATTERN

D3720-1/-2 NOTES

- A) NEW FLAT PATTERN

D350-591-111A/-113/-121/-122 STEP

- A) NEW CHANGE NUMBER IS 004
- B) FOR STEPS MADE TO NEW CHANGE NUMBER. ENSURE D2582 STEP LEG IS MADE IN ACCORDANCE WITH REV B.